

Work Order ID 73984 - 2

Tuesday, September 20, 2011 10:24:16 AM



Page 1

Item ID: D206-628-024

Revision ID:

Item Name: Heli-Access-Step RH

Start Date: 9/20/2011 Start Qty: 5.00

Required Date: 10/4/2011 Req'd Qty: 5.00

Reference:

Approvals: Process Plan: *WLF*

QC:

Date: 11-09-20

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-024 CHG 003

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*split 4*

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

*ml 11 10 13 (4)*  
*Hacker MLJ 11-9-23 (5)*

*SP 11-09-22.*

*ml 11 10 13 (4)*



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Item ID: D206-628-024

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step RH

Stop



Start Date: 9/20/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/4/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-628-024

Location:

PPP Rev: G

SP 11-10-13

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/14  
ms  
11-10-14



# Picklist Print

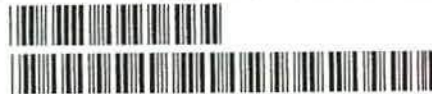
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Work Order ID: 73984

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH



Start Date: 9/20/2011

Required Date: 10/4/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C4A

Purchased

No

120

Each

2,700.000

3

15



BOLT

Location

Loc Qty

Loc Code

ST350

2700

117313

2

117688

5

117872

22

118112

16

118451

969

118628

186

118706

500

118838

1000

15x

AN4C14A

Purchased

No

120

Each

138.0000

4

20



Bolt

Location

Loc Qty

Loc Code

ST358

138

118706

138

120

Each

185.0000

8

40

20x

AN4C15A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST358

185

115835

2

117795

33

118628

50

118706

100

17x

23x

Sp 11-09-29.





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Work Order ID: 73984

Parent Item: D206-628-024

Parent Item Name: Heli-Access-Step RH

Start Date: 9/20/2011

Required Date: 10/4/2011

Start Qty: 5.00

Required Qty: 5.00

Washer  
x4

AN960C416L WASHER Purchased

No

120

Each

0.0000

24 120

WASHER

D2731-7

Manufactured

No

120

Each

76.0000

4 20

Mounting Lug

Location

Loc Qty

Loc Code

ST468A

50

71860

50

ST470

26

62929

2

66427

24

D2732

Manufactured

No

120

f

521.8981

2 10

Rubber Extrusion

Location

Loc Qty

Loc Code

ST410

521.89811

64283

23.02811

70987

498.87

(D2732-030) Cut (8) at 3.00"

D2842-042

Manufactured

No

120

Each

0.0000

1 5

Step Assembly RH, 206 Floa

D2844-1

Manufactured

No

120

Each

9.0000

2 10

Arm

Location

Loc Qty

Loc Code

ST263

9

70541

1

73328

8

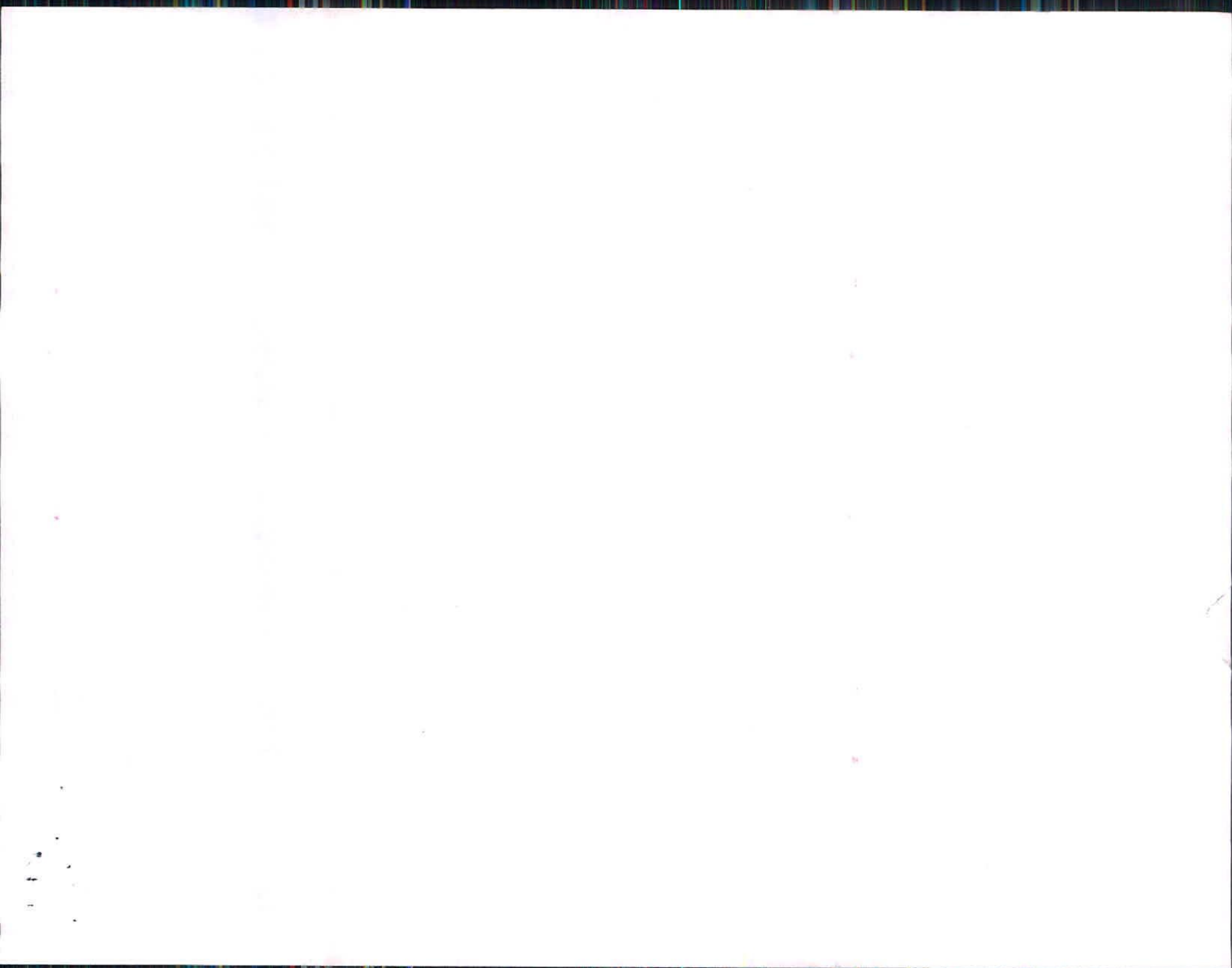
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Shop Packet Print

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B73986

B74523  
SP 11-10-13





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Parent Item Name: Heli-Access-Step RH



Start Date: 9/20/2011

Required Date: 10/4/2011

Start Qty: 5.00

Required Qty: 5.00

D2844-3

Manufactured No

120 Each

4.0000

1 5



Arm

Location

Loc Qty

Loc Code

ST266

4

66822

4

120 Each

49.0000

4 20

D3394-043

Manufactured No



Lug Assembly

Location

Loc Qty

Loc Code

ST475

49

62930

2

62976

14

66429

33

120 Each

1,103.000

12 60

MS21043-4

Purchased

No



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1063

117793

470

118378

93

118686

500

120 Each

4,027.000

3 15

NAS1149C0363R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

4027

114742

4027

SP 11-10-13.  
B 74694 4X

SP

7X  
13X

SP

48  
10X

SP 11-09-29.

15X



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Work Order ID: 73984

Parent Item: D206-628-024

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Start Date: 9/20/2011

Required Date: 10/4/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1515H3

Purchased

No

120

Each

136.0000

3

15



Washer



SP

## Location

## Loc Qty

## Loc Code

ST277

136

116373

6

117460

8

118078

6

118384

116

120

Each

378.0000

24

120

NAS1515H4L

Purchased

No



WASHER



SEP 11-09-2011

## Location

## Loc Qty

## Loc Code

FG

12

103691

12

ST277

366

118709

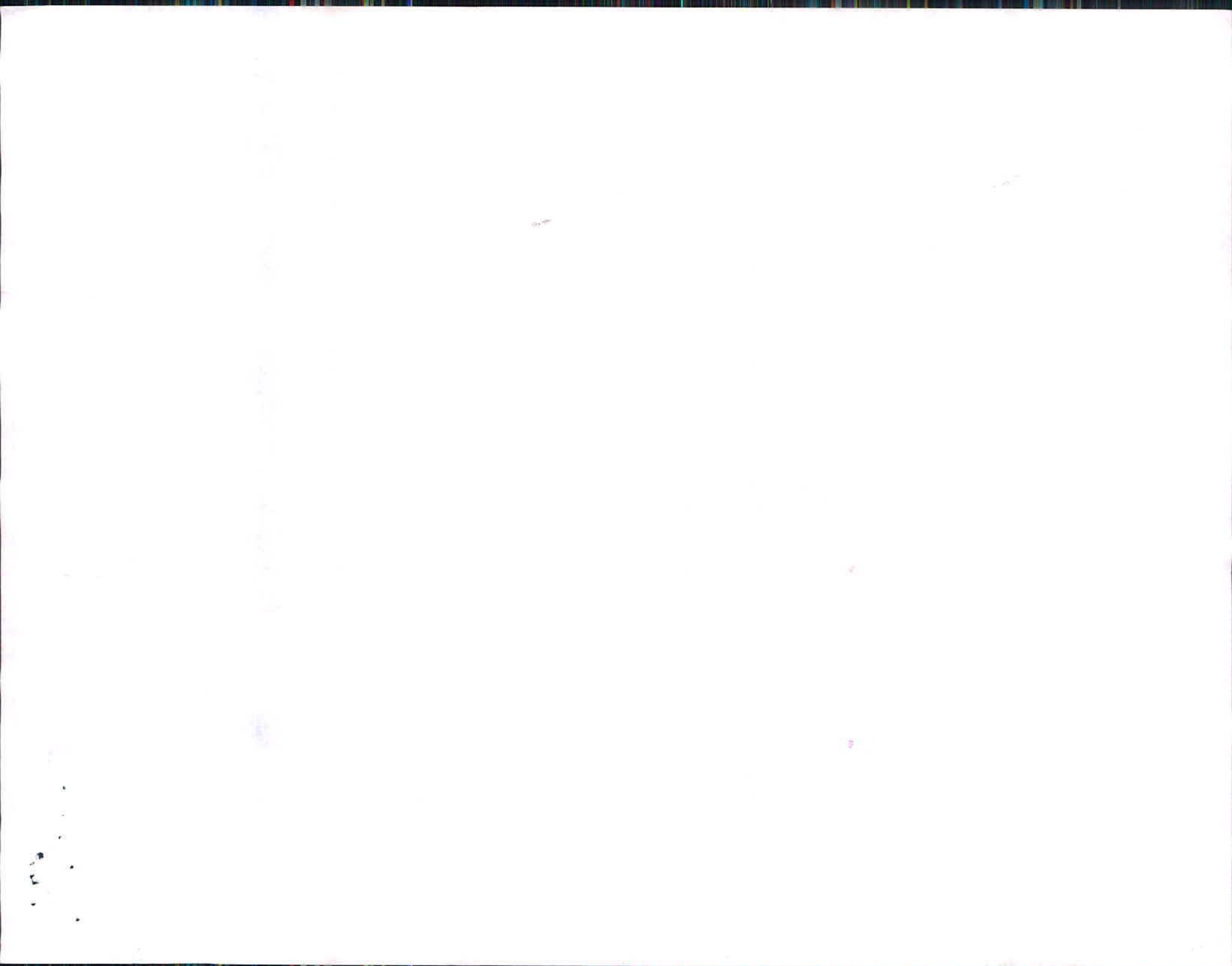
366

120x

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### 5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

\*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

### 5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN

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Revision: G  
Date: 11.02.25

